|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **103 – 220V(L)** | **104 – 220V(N)** | **106 - PE** | **109 – 220V(N)** | **110 – 220V(L)** | **209 – START** | **211 – STOP** | **212 – MAN** | **213A – AUTO** | **213 – GRIP OPEN** | **215 – GRIP CLOSE** | **225 – JS.UP** |
| PLC | PLC | PLC | SAKLAR | MCB | PB.START | PB.STOP NO | SW Man | SW Auto | PB Grip Open | PB Grip Close | Joystick Atas |
|  |  |  |  |  | 13 |  | 13 | 23 | 13 | 13 | 13 |
| **103 – 220V(L)** | **104 – 220V(N)** | **106 – PE** | **109 – 220V(N)** | **110 – 220V(L)** | **209 – START** | **211 – STOP** | **212 – MAN** | **213A – AUTO** | **213 – GRIP OPEN** | **215 – GRIP CLOSE** | **225 – JS.UP** |
| MCB | SAKLAR | STEKER | STEKER | STEKER | T.Block 0V No.01 | T.Block 0V No.02 | T.Block 0V No.03 | T.Block 0V No.04 | T.Block 0V No.05 | T.Block 0V No.06 | T.Block 0V No.07 |
|  |  |  |  |  | TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin |
| **227 – JS.DOWN** | **228 – JS.FWD** | **229 – JS.RWD** | **331 – 24V CAP** | **229A – 0V CAP** | **232 – 0V PHO** | **331A – 24V PHO** | **209A – START** | **211A – STOP** | **212A – MAN** | **213B – AUTO** | **213C– GRIP OPEN** |
| Joystick Bawah | Joystick Kiri | Joystick Kanan | Capacitive Sensor | Capacitive Sensor | Photo Sensor | Photo Sensor | PB.START | PB.STOP NO | SW Man | SW Auto | PB Grip Open |
| 13 | 13 | 13 | BRW | BLU | BLU | BRW | 14 | 24 | 14 | 24 | 14 |
| **227 – JS.DOWN** | **228 – JS.FWD** | **229 – JS.RWD** | **331 – 24V CAP** | **229A – 0V CAP** | **232 – 0V PHO** | **331A – 24V PHO** | **209A – START** | **211A – STOP** | **212A – MAN** | **213B – AUTO** | **213C– GRIP OPEN** |
| T.Block 0V No.08 | T.Block 0V No.09 | T.Block 0V No.10 | T.Block 24V No.08 | T.Block 0V No.11 | T.Block 0V No.12 | T.Block 24V No.07 | PLC X0 | PLC X1 | PLC X2 | PLC X3 | PLC X4 |
| TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin | TB12Pin |  |  |  |  |  |
| **215 – GRIP CLOSE** | **225 – JS.UP** | **227 – JS.DOWN** | **228 – JS.FWD** | **229 – JS.RWD** | **229C – DATA CAP** | **231 – DATA PHO** | **324A – SOL CLOSE** | **326 – SOL OPEN** | **327A SOL DOWN** | **327 – SOL UP** | **328 – SOL FWD** |
| PB Grip Close | Joystick Atas | Joystick Bawah | Joystick Kiri | Joystick Kanan | Capacitive Sensor | Photo Sensor | T.Block 24V No.01 | T.Block 24VNo.02 | T.Block24V No.03 | T.Block24V No.04 | T.Block24V No.05 |
| 13 | 14 | 14 | 14 | 14 |  |  |  |  |  |  |  |
| **215 – GRIP CLOSE** | **225 – JS.UP** | **227 – JS.DOWN** | **228 – JS.FWD** | **229 – JS.RWD** | **229C – DATA CAP** | **231 – DATA PHO** | **324A – SOL CLOSE** | **326 – SOL OPEN** | **327A SOL DOWN** | **327 – SOL UP** | **328 – SOL FWD** |
| PLC X5 | PLC X6 | PLC X7 | PLC X10 | PLC X11 | PLC X12 | PLC X13 | 24V Sol.Close | 24V Sol.Open | 24V Sol.Down | 24V Sol.Up | 24V Sol.FWD |
|  |  |  |  |  |  |  | Skun Tusuk | Skun Tusuk | Skun Tusuk | Skun Tusuk | Skun Tusuk |
| **330 – SOL RWD** | **407B – SOL OPEN** | **407A– SOL CLOSE** | **411A – SOL UP** | **411 – SOL DOWN** | **416 – SOL FWD** | **416A – SOL RWD** | **233 – 24V PLC** | **239 – 0V PLC** | **304 – COM OUT** | **305 – DO COM0** | **305 – DO COM1** |
| T.Block24V No.06 | 0V Sol. Open | 0V Sol. Close | 0V Sol. UP | 0V Sol. DOWN | 0V Sol. FWD | 0V Sol. RWD | T.Block24V No.10 | T.Block 0V No.02 | T.Block 0V No.02 | PLC DO COM3 | PLC DO COM4 |
|  |  |  |  |  |  |  |  | TB 4pin |  |  |  |
| **330 – SOL RWD** | **407B – SOL OPEN** | **407A– SOL CLOSE** | **411A – SOL UP** | **411 – SOL DOWN** | **416 – SOL FWD** | **416A – SOL RWD** | **233 – 24V PLC** | **239 – 0V PLC** | **304 – COM OUT** | **305 – COM DO** | **305 – DO COM1** |
| 24V Sol.RWD | PLC Y0 | PLC Y1 | PLC Y2 | PLC Y3 | PLC Y4 | PLC Y5 | PLC +24V | PLC 0V | PB STOP NC | PB STOP NC | PB STOP NC |
| Skun Tusuk |  |  |  |  |  |  |  |  | 11 | 12 | 12 |

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **SOLENOID**  **UP** | **SOLENOID**  **DOWN** | **SOLENOID**  **FWD** | **SOLENOID**  **RWD** | **SOLENOID**  **GRIP OPEN** | **SOLENOID**  **GRIP CLOSE** | **ON OFF** | **MCB 2A** | **24V PLC** | **0V PLC** |
| **220VAC** | **L N** | **PE PE** | **OFF** | **🡪 🡪** | **🡪 🡪** | **AMBIL** | **OBJEK** | **TARUH** | **OBJEK** |